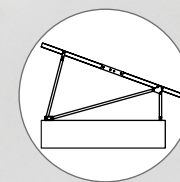
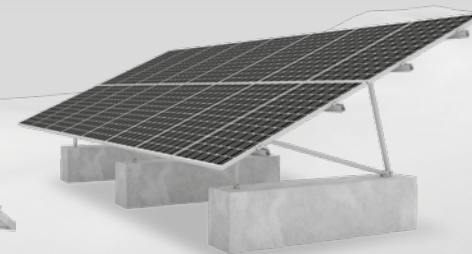
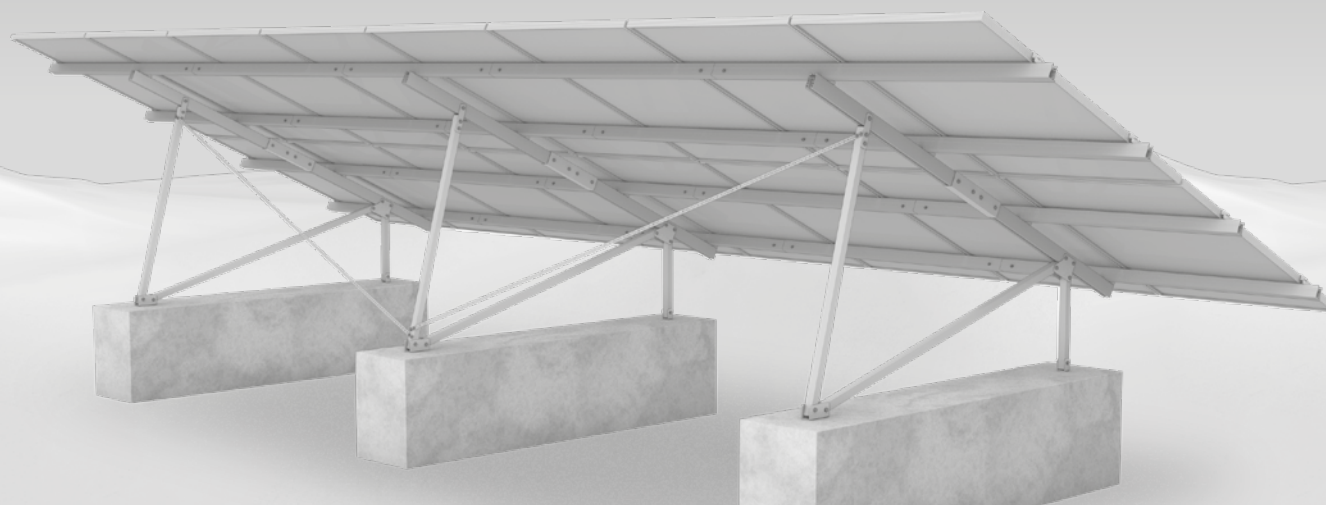


We support PV systems



P-Rack System

ASSEMBLY INSTRUCTIONS



General safety information



Please note that our general mounting instructions must be followed at all times and can be viewed online at k2-systems.com/en/technical-information

- The equipment may only be installed and operated by qualified and adequately trained installers.
- Prior to installation, ensure that the product complies with on-site static loading requirements.
For roof-mounted systems, the roof load-bearing capacity must always be checked.
- National and local building regulations and environmental requirements must be adhered to.
- Compliance with health and safety regulations, accident prevention guidelines and applicable standards is required.
 - Protective equipment such as safety helmet, boots and gloves must be worn.
 - Roofing works must be in accordance with roofing regulations utilising fall protection safeguards when eaves height exceeds 3 m.
 - At least two people must be present for the duration of the installation work in order to provide rapid assistance in the event of an emergency.
- K2 mounting systems are continuously developed and improved and the installation process may thereby change at any time. Prior to installation consult our website at www.k2-systems.com/en/technical-information for up-to-date instructions.
We can send you the latest version on request.
- The assembly instructions of the module manufacturer must be adhered to.
- Equipotential bonding/grounding/earthing between individual parts is to be performed according to country specific standards, as well as national laws and regulations.
- At least one copy of the assembly instructions should be available on site throughout the duration of the installation.
- Failure to adhere to our general safety and assembly instructions and not using all system components, K2 is not liable for any resulting defects or damages. We do not accept liability for any damage resulting in the use of competitor's parts. Warranty is excluded in such cases.
- German law shall apply excluding the UN Convention on CISG. Place of venue is Stuttgart. Our General Terms of Business apply.
- If all safety instructions are adhered to and the system is correctly installed, there is a product warranty entitlement of 12 years! We strongly recommend reviewing our terms of guarantee, which can be viewed at www.k2-systems.com/en/technical-information
We will also send this information on request.
- Dismantling of the system is performed in reverse order to the assembly.
- K2 stainless steel components are available in different corrosion resistance classes. Each structure or component must be carefully checked for possible corrosion exposure.

The following guidelines apply

The P-Rack system can be used without further testing by K2 Systems in the following standard conditions. The system is also suitable for higher requirements. However, if a value exceeds the standard conditions, please contact K2 Systems.



Ground requirements

The following soil properties were assumed:

- $\phi = 25^\circ$ [slide friction angle]
- $\sigma_{R,d} = 130 \text{ kN/m}^2$ [soil pressure resistance]
- $\gamma = 16 \text{ kN/m}^3$ [unit weight earth-moist]
- $\gamma_a = 6 \text{ kN/m}^3$ [unit weight below groundwater table]

A sufficient capacity of the soil needs to be checked in the specific project by the constructor/owner of the site.



Structural requirements

Module quantity	Module sizes		Permissible loads	
	Length [mm]	Width [mm]	Set 2002714	Set 2002781
16	1580 - 1650	980 - 1005	0.80 kN/m ²	1.30 kN/m ²
14	1580 - 1785	980 - 1150	0.75 kN/m ²	1.21 kN/m ²
14	1722 - 1785	1060 - 1150	S ₁	S ₂

The maximum permissible loads depend on the total area of the modules. For modules measuring 1580 mm - 1785 mm × 980 mm - 1060 mm, a maximum permissible load of 0.8 kN/m² can be applied for set 2002714 and 1.3 kN/m² for set 2002781.

For module dimensions of 1722 mm × 1134 mm, 0.77 kN/m² can be used for set 2002714 and 1.26 kN/m² for set 2002781.

Formula for individual calculation of permissible loads:

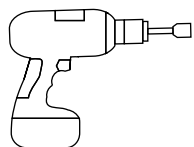
- Permissible load $S_1 = [1 - (((14 \times \text{Module Area in m}^2) / 26.532 \text{ m}^2) - 1)] \times 0.8$
- Permissible load $S_2 = [1 - (((14 \times \text{Module Area in m}^2) / 26.532 \text{ m}^2) - 1)] \times 1.3$



Important mounting instructions

- On-site general standards and regulations for lightning protection must be observed and consultation with a specialist to create a lightning protection concept is recommended (use lightning protection clamp if necessary).
- Adhere to module manufacturer recommendations for clamping area and module installation (see module manufacturer instructions).
- Tightening torque
 - M8 screws: 14 Nm
 - M10 screws: 30 Nm
 - Multi Monti: 90 Nm
- Module frame heights: 30 - 42 mm [other module clamps available]

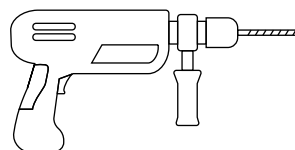
Tools



8/17/21 mm



6 mm



Ø 12 mm
L ≥ 120 mm



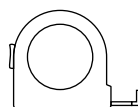
10 - 100 Nm
[7.4 - 73.8 lb-ft]



8/17/21 mm



6 mm



≥ 3.0 m

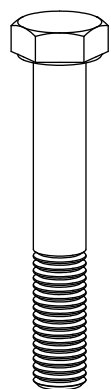
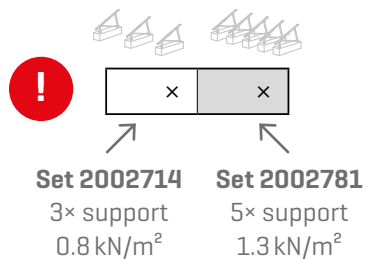


≥ 6.0 m

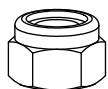


17 mm

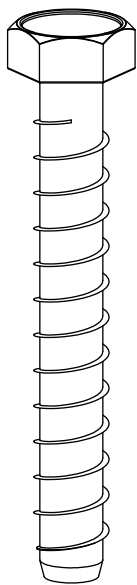
Components



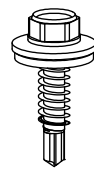
2002410
Hexagon bolt
M10x60
42x 70x



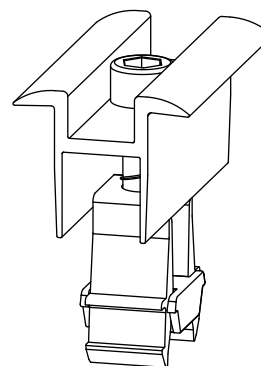
1002849
Self-locking
hexagon nut M10
42x 70x



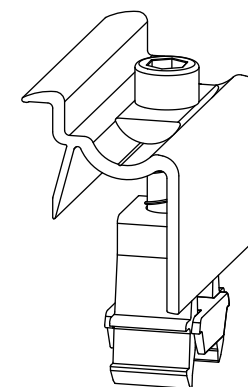
2002627
Multi Monti
14x110
6x 10x



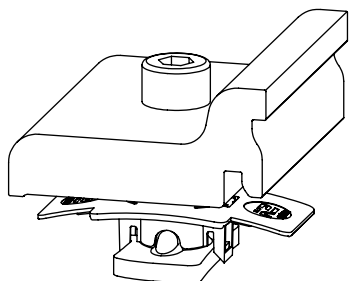
1001051
Self-tapping screw
5.5x25
40x 40x



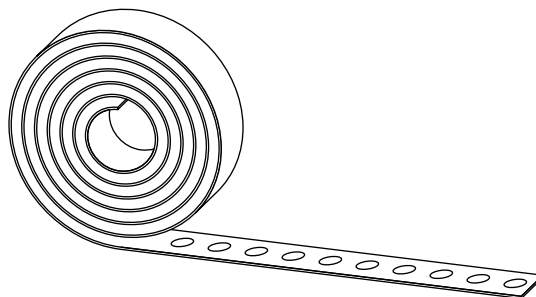
2003071
OneMid 30-42 mm
28x 28x



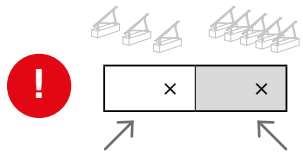
2002514
OneEnd 30-42 mm
8x 8x



2001626
Climber 63 Set
12x 20x

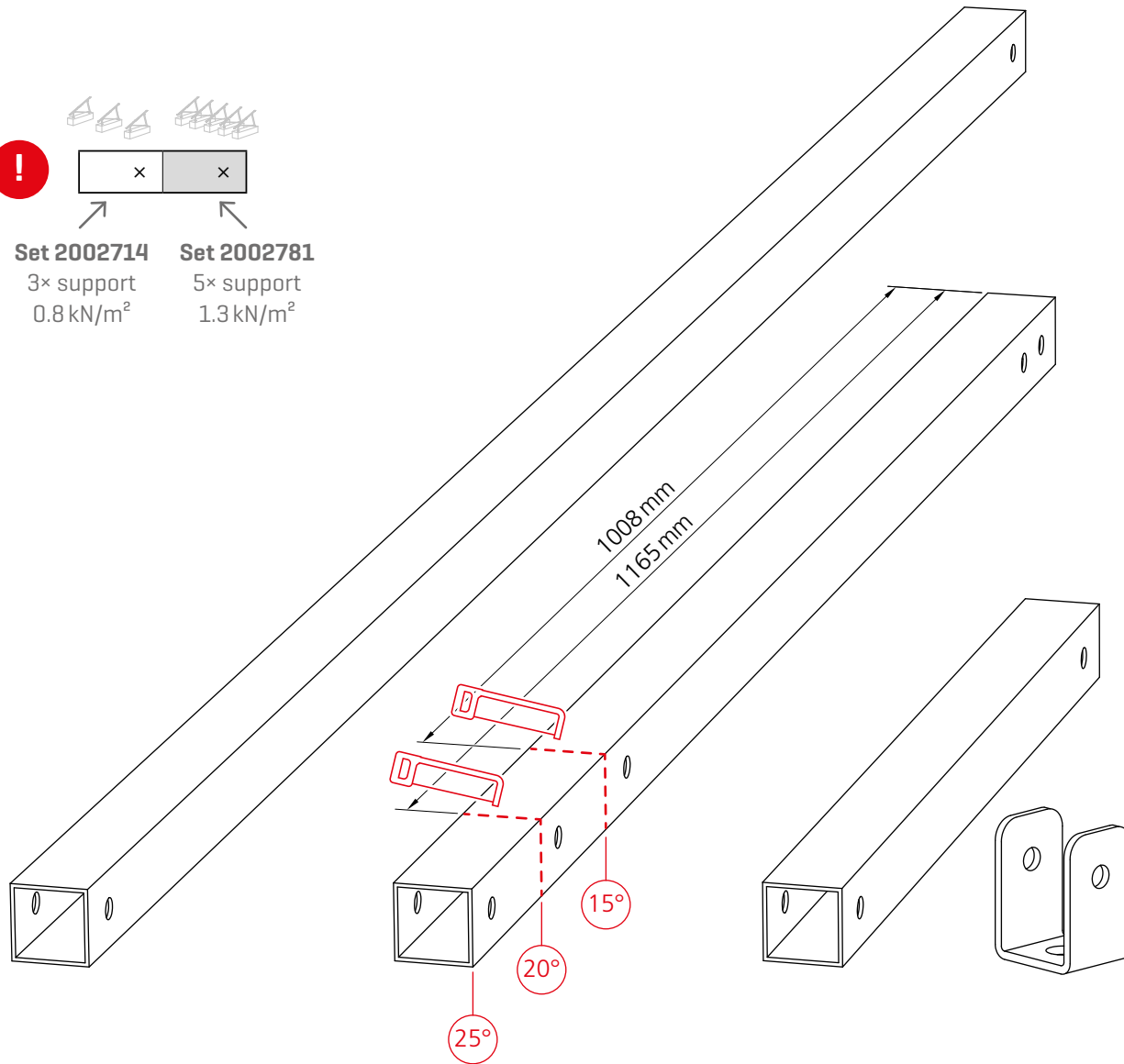


2002735
Perforated tape
10m 10m



Set 2002714
3× support
0.8 kN/m²

Set 2002781
5× support
1.3 kN/m²



2002598
Cross-Tie Middle

3×	5×
----	----

2002597
Cross-Tie
· 25° no sawing
· 20° sawing at 1165 mm
· 15° sawing at 1008 mm

3×	5×
----	----

2002594
Cross-Tie Front

3×	5×
----	----

2002603
Foot Front

3×	5×
----	----

2002604
Foot End

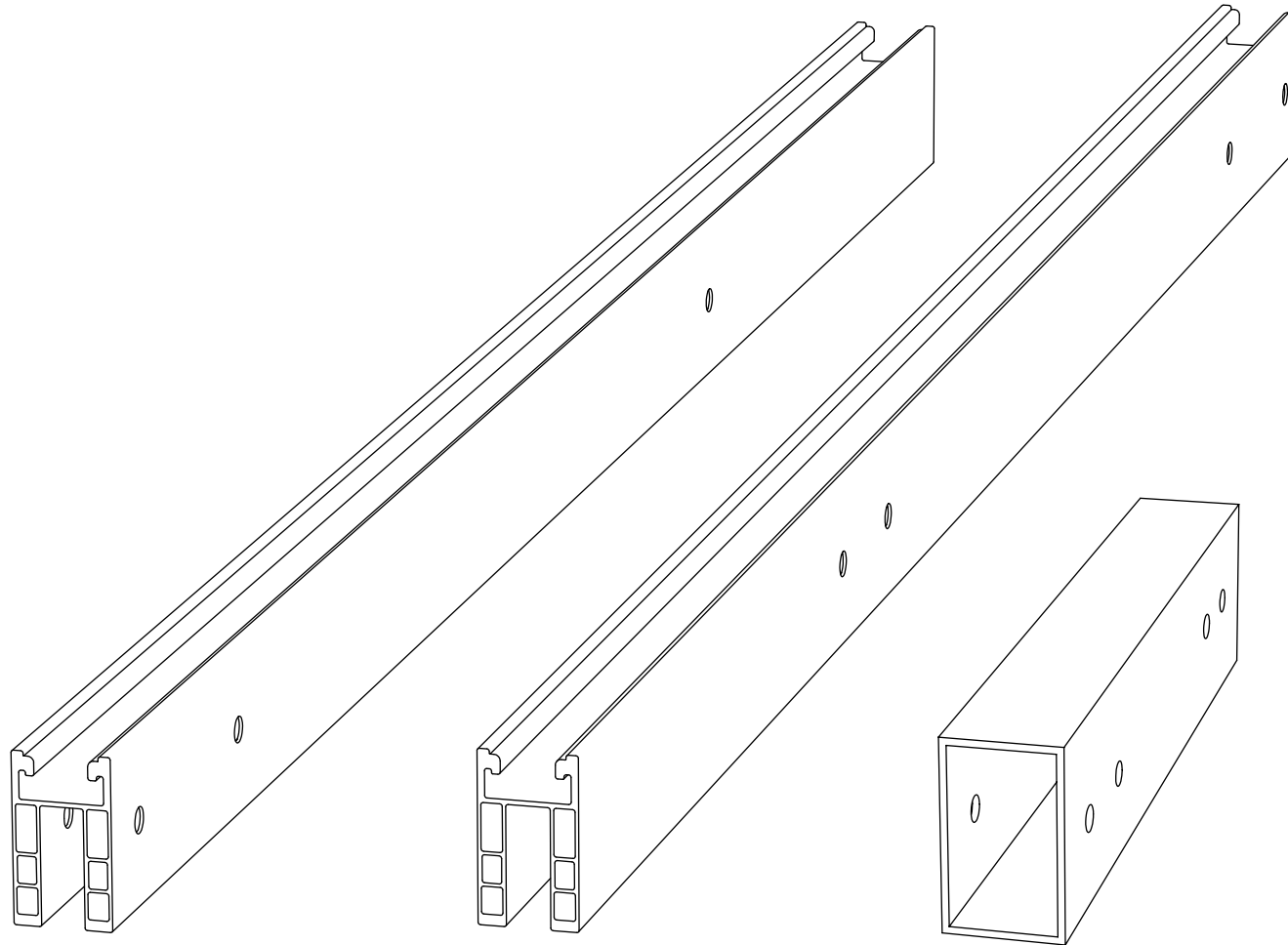
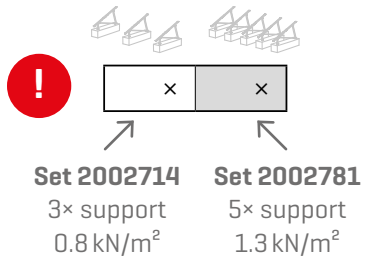
3×	5×
----	----

2002605
Gusset plate

6×	10×
----	-----

2002599
Connector
Cross-Tie

6×	10×
----	-----



2002584
CrossBar 3.0

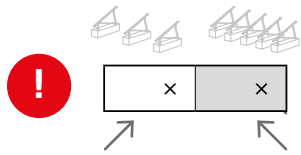
3×	5×
----	----

2002585
CrossBar 3.0 Front

3×	5×
----	----

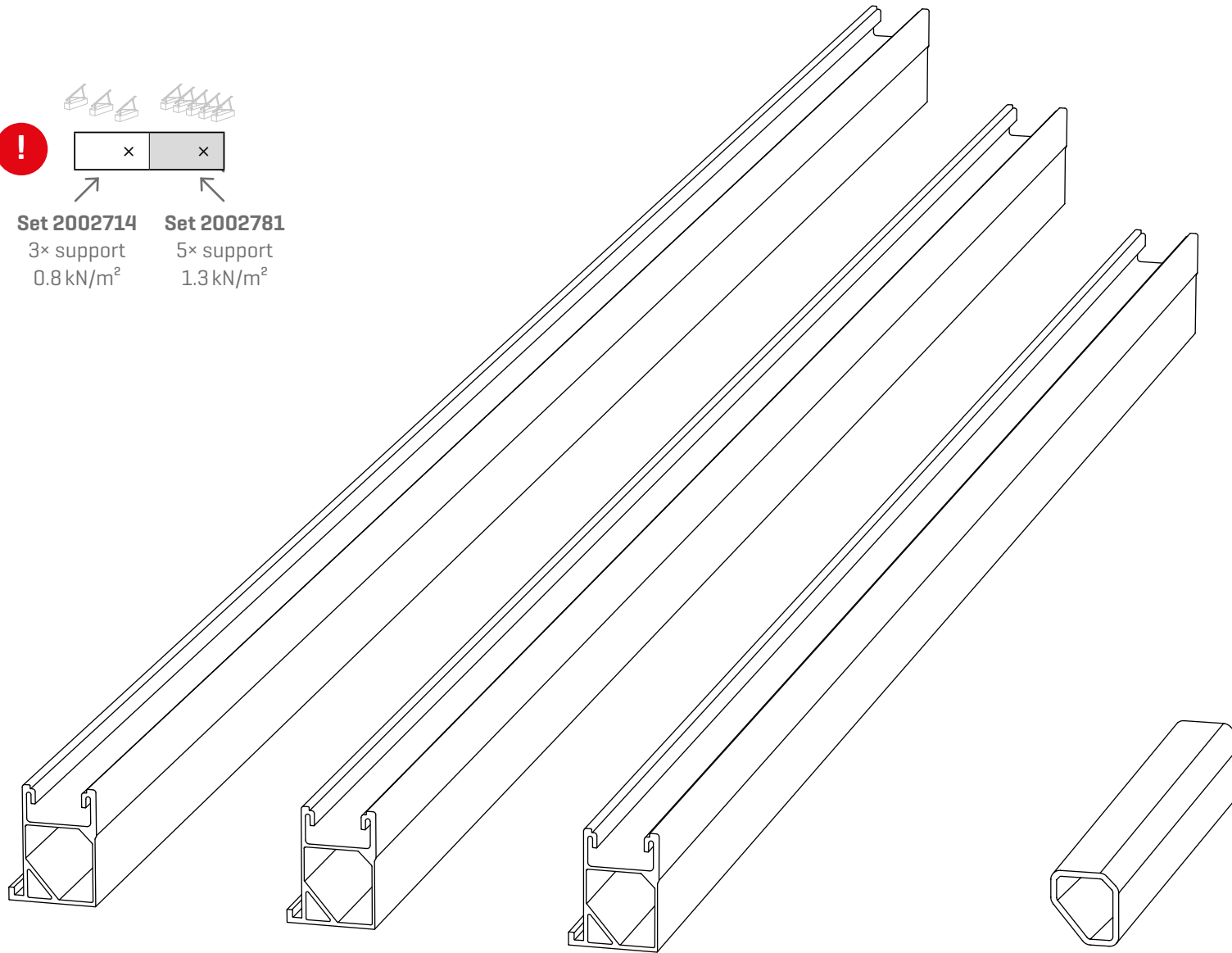
2002516
Rail Connector
CrossBar 3.0

3×	5×
----	----



Set 2002714
3× support
0.8 kN/m²

Set 2002781
5× support
1.3 kN/m²



2002580 | 2002784

SingleRail 63;
1.90 m | 2.00 m

8× 8×

2002579 | 2002785

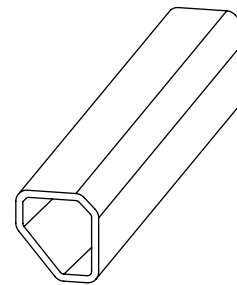
SingleRail 63;
1.60 m | 1.72 m

8× 8×

2002578 | 2002786

SingleRail 63;
1.30 m | 0.87 m

4× 4×

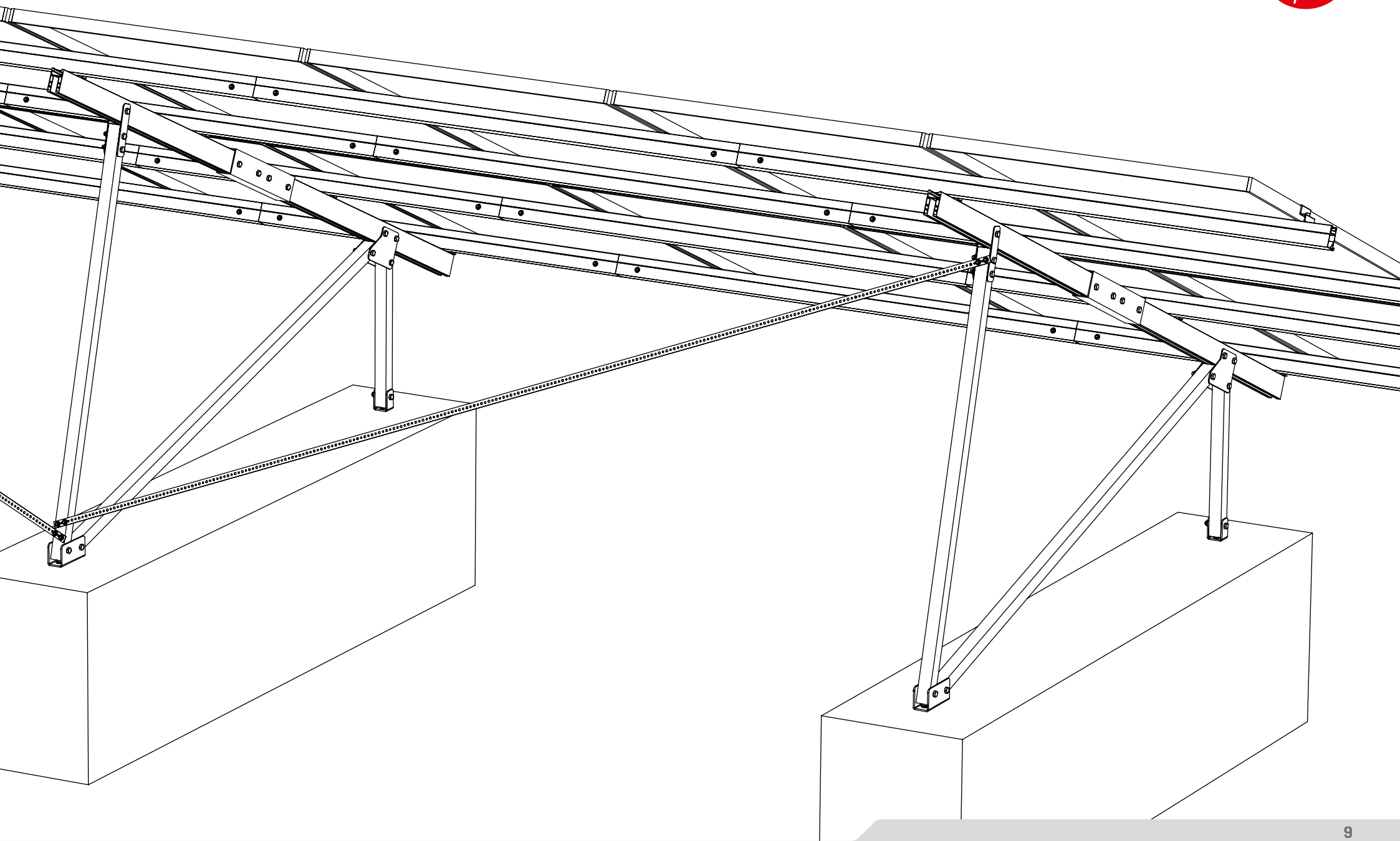


2001297

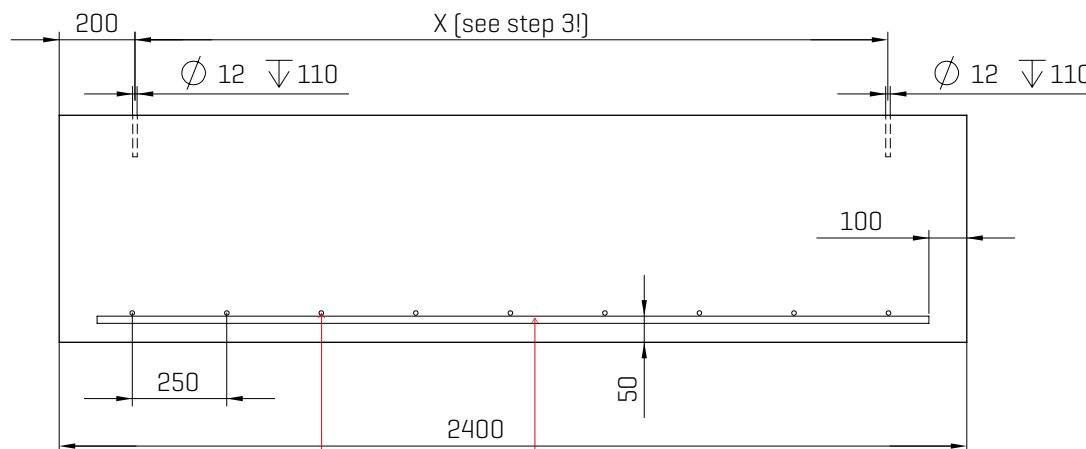
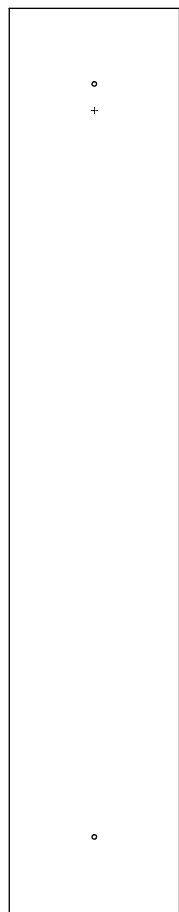
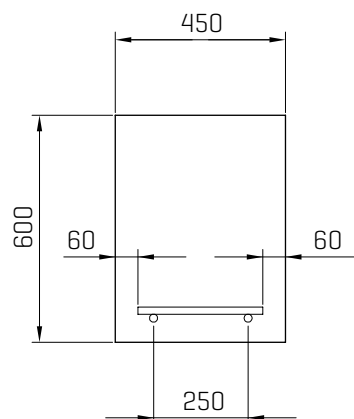
Rail Connector
SingleRail 63

16× 16×

Assembly

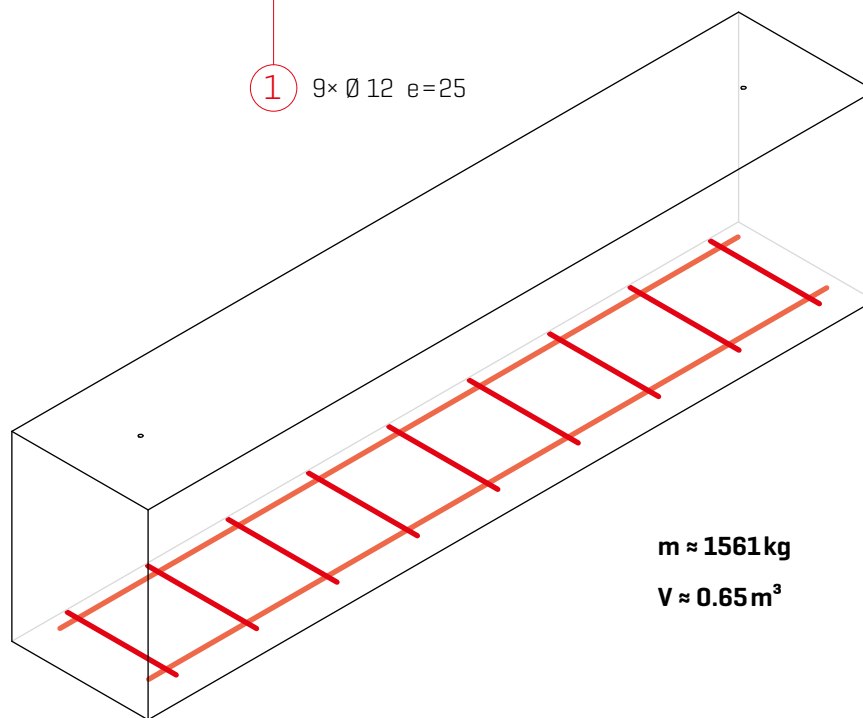


1



2 $2 \times \emptyset 12 \text{ e}=25$

1 $9 \times \emptyset 12 \text{ e}=25$



$m \approx 1561 \text{ kg}$
 $V \approx 0.65 \text{ m}^3$

Construction steel EN10025

Position	Amount	\emptyset	Length
1	9	12	0.33m
2	2	12	2.20m

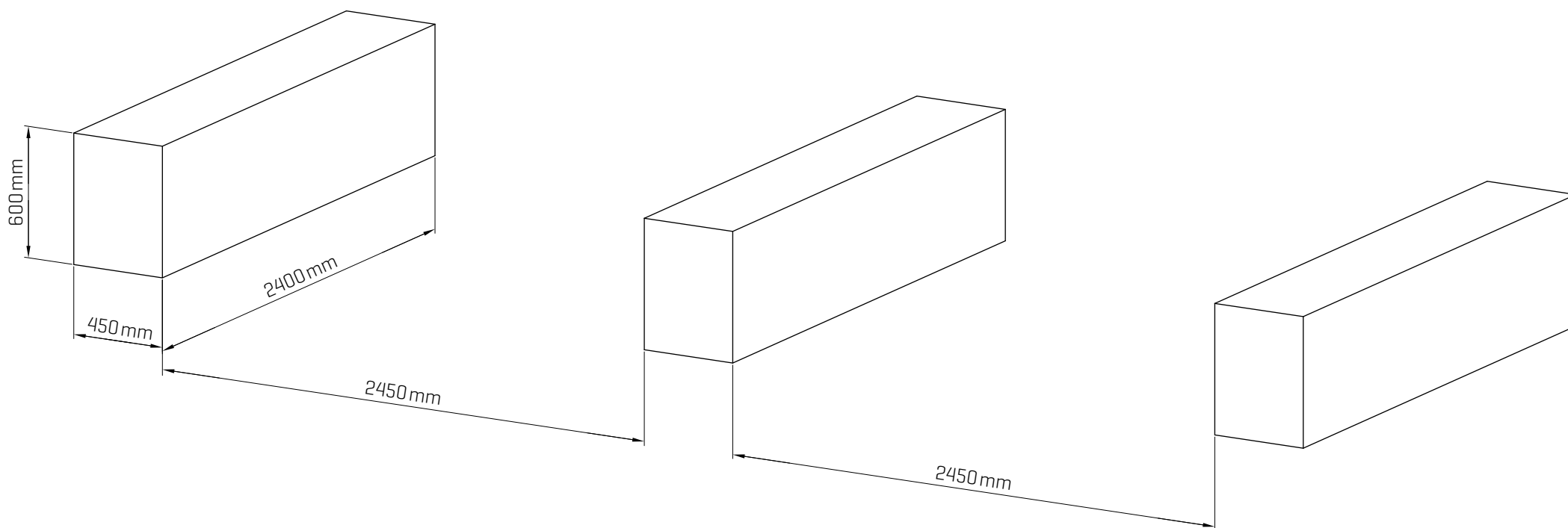
$\Sigma = 7.37 \text{ m [6.55 kg]}$



Dimensions in
millimetre [mm]!

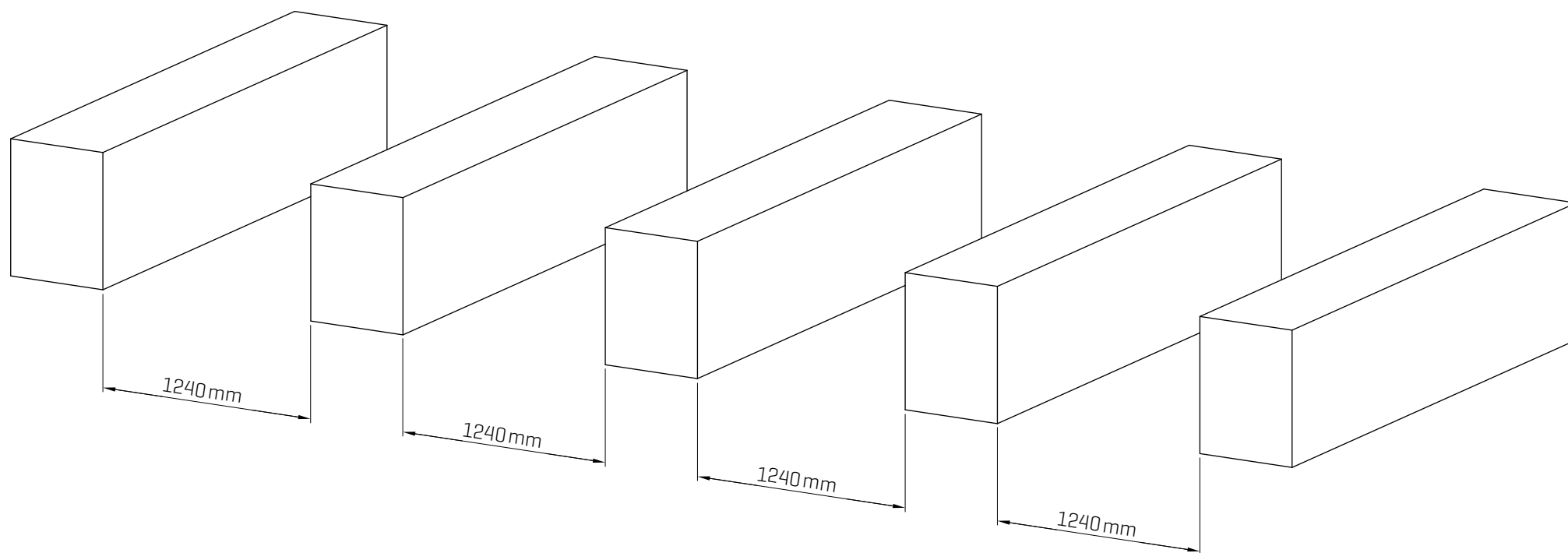
2

A 3× support · 0.8 kN/m² wind/snow load



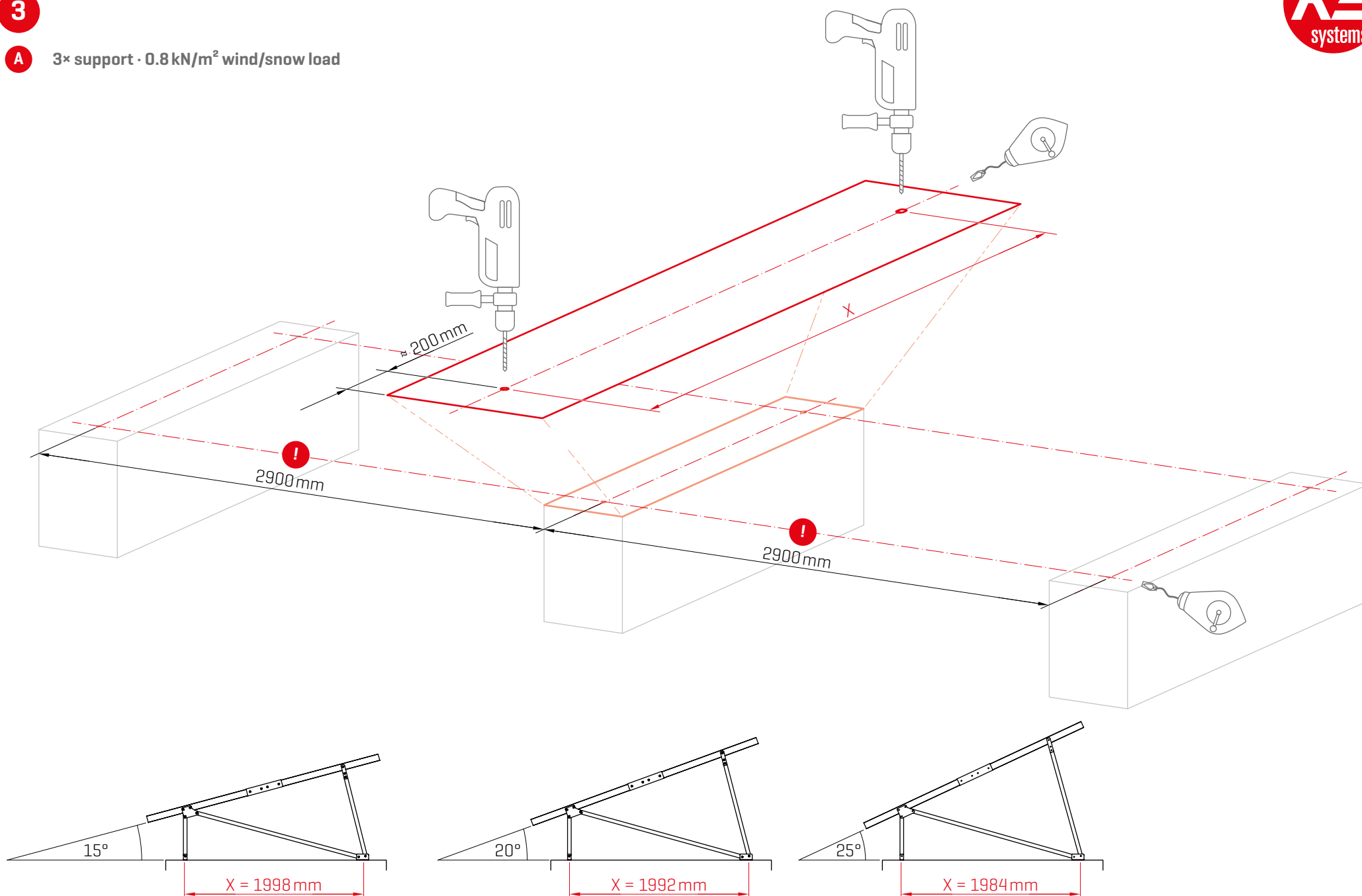
2

B 5× support · 1.3 kN/m² wind/snow load



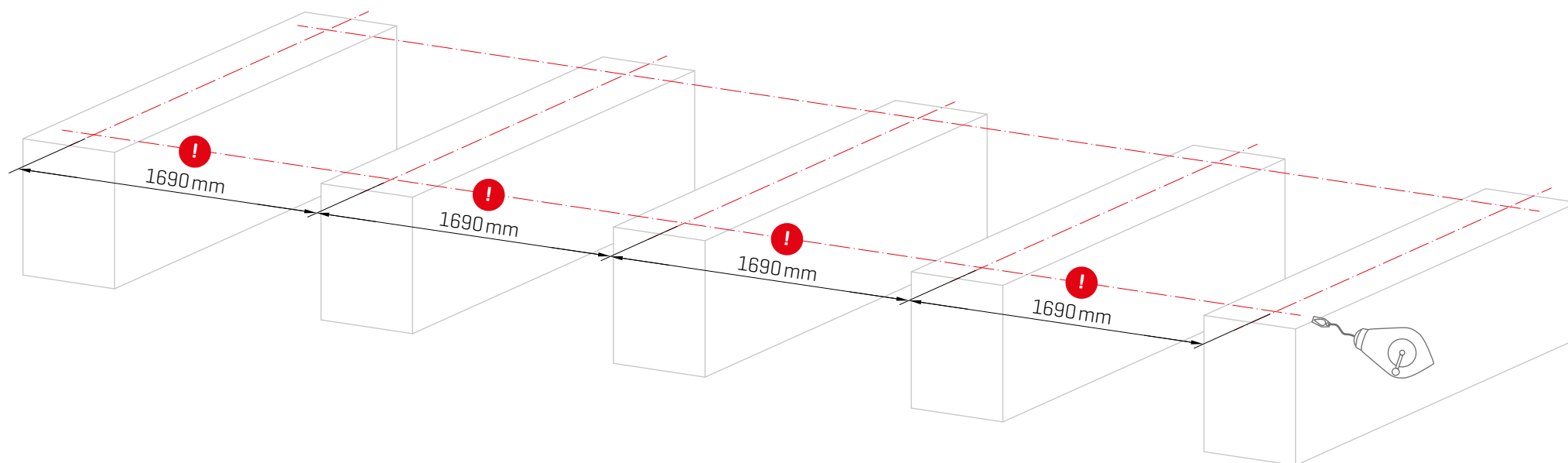
3

A 3× support · 0.8 kN/m² wind/snow load



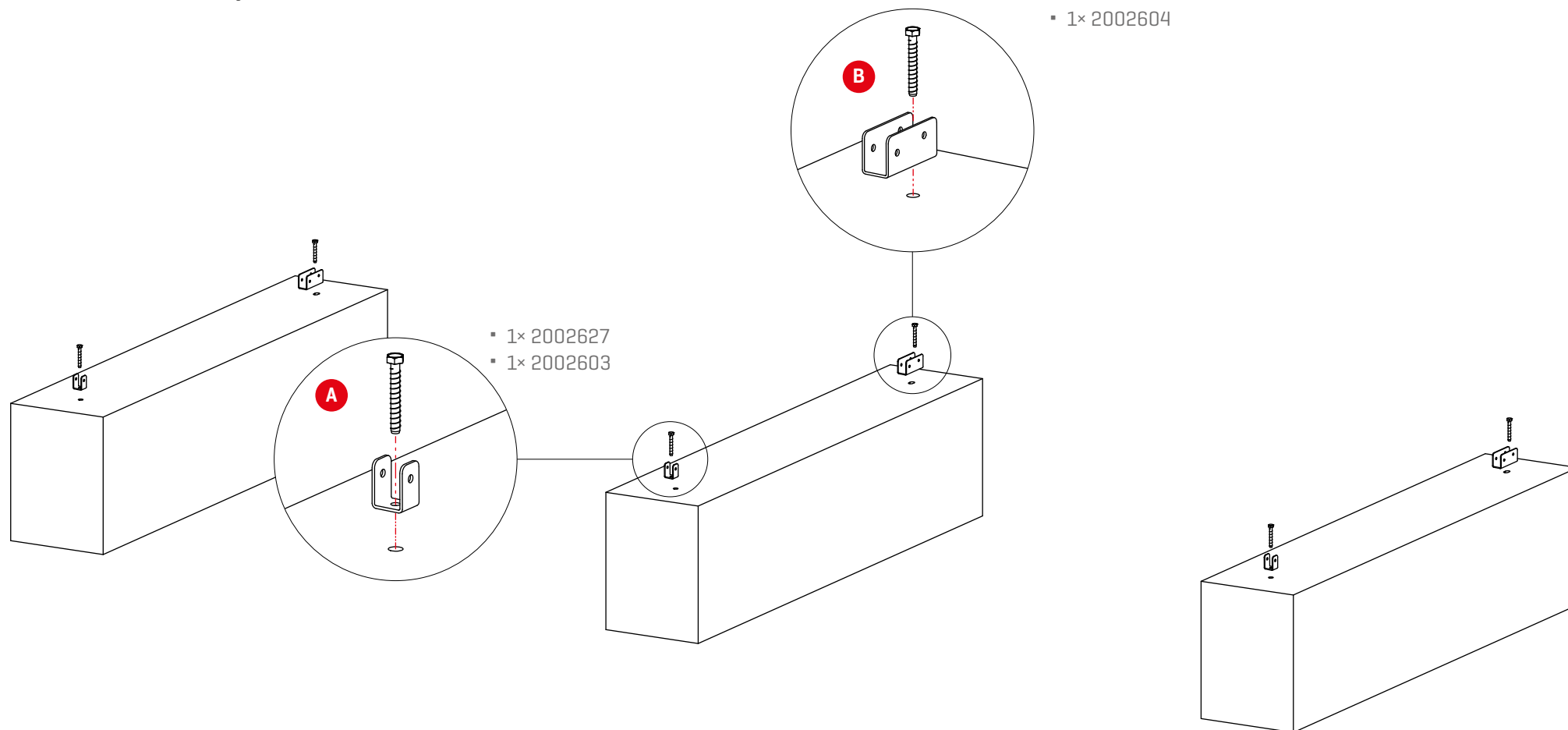
3

B 5× support · 1.3 kN/m² wind/snow load



4

! A + B: Torque = 90 Nm!



5

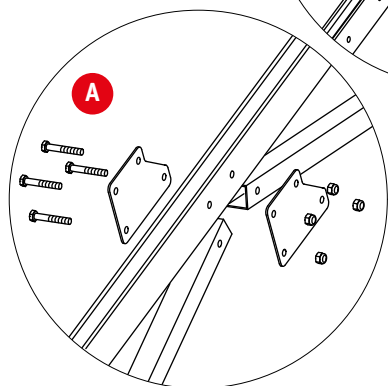
3×

5×

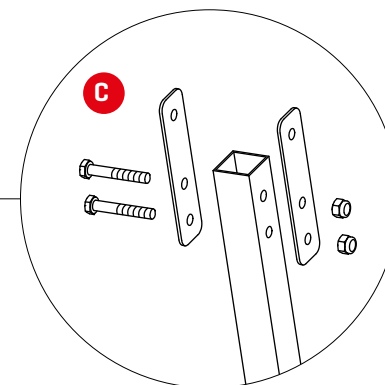
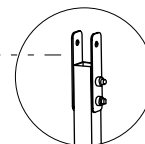
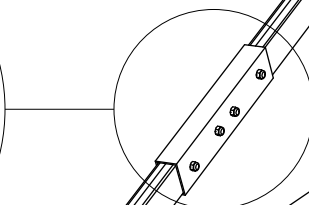
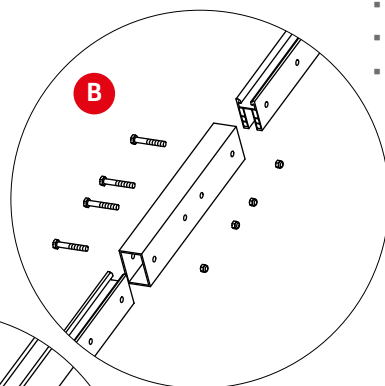
! A - D: Torque = 30 Nm!



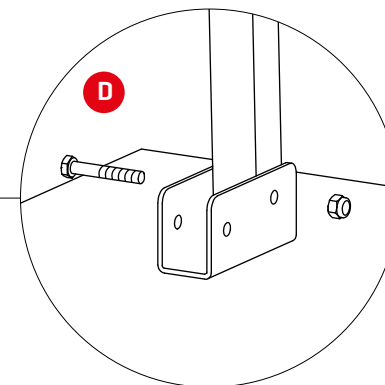
- 1× 2002585
- 1× 2002584
- 1× 2002516
- 4× 2002410
- 4× 1002849



- 1× 2002585
- 1× 2002594
- 1× 2002598
- 4× 2002410
- 4× 1002849
- 2× 2002605



- 1× 2002597 [15/20/25°]
- 2× 2002599
- 2× 2002410
- 2× 1002849

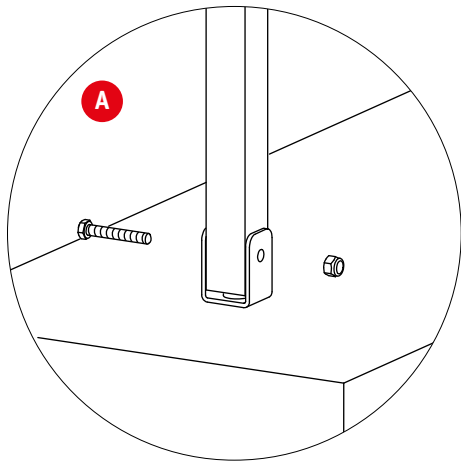
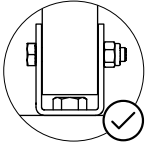
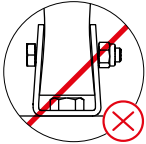


- 1× 2002597 [15/20/25°]
- 1× 2002604
- 1× 2002410
- 1× 1002849

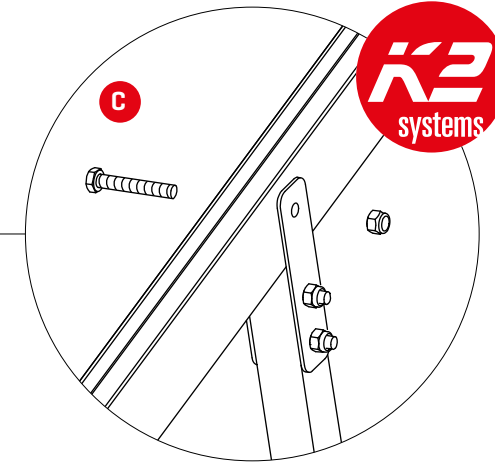
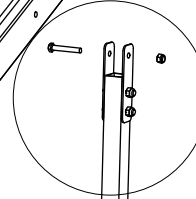
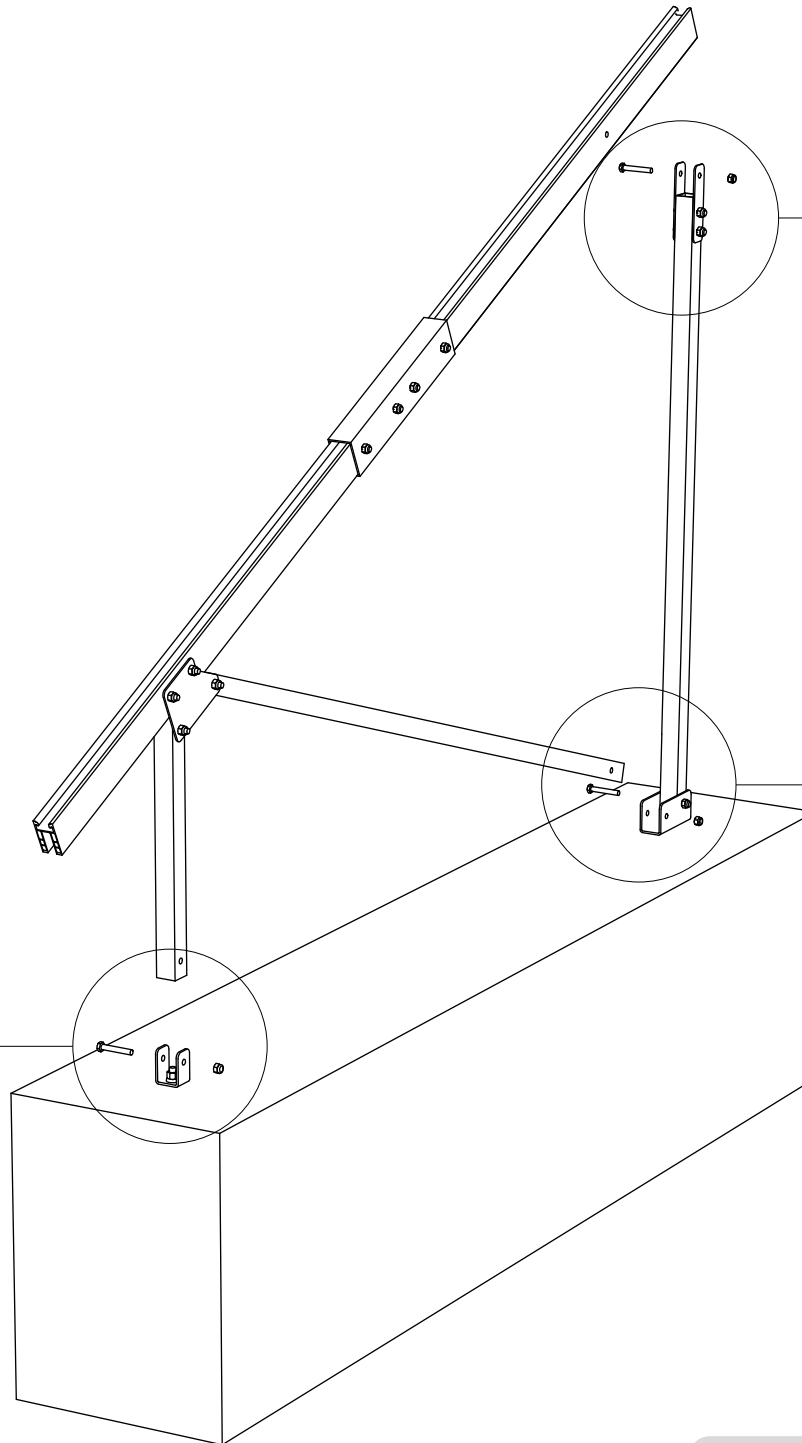
6

3x

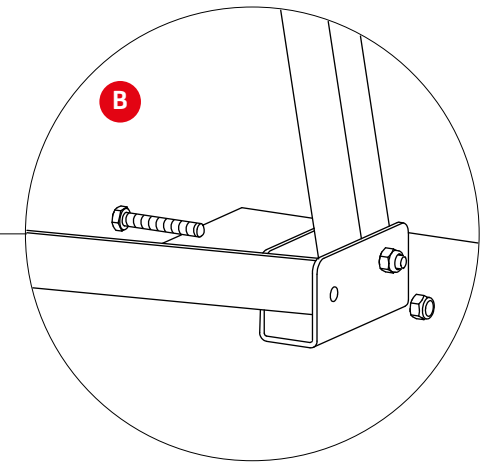
5x



- 1× 2002410
- 1× 1002849



- 1× 2002410
- 1× 1002849

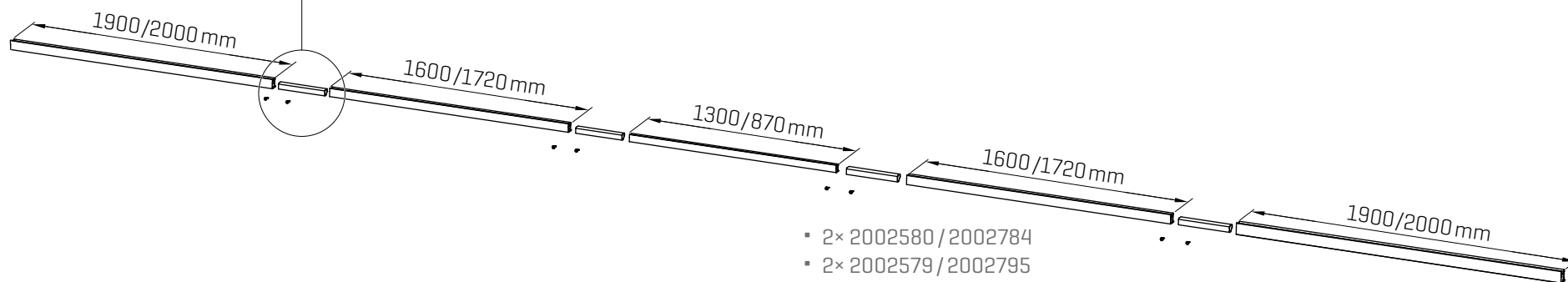
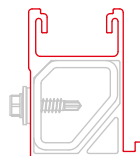
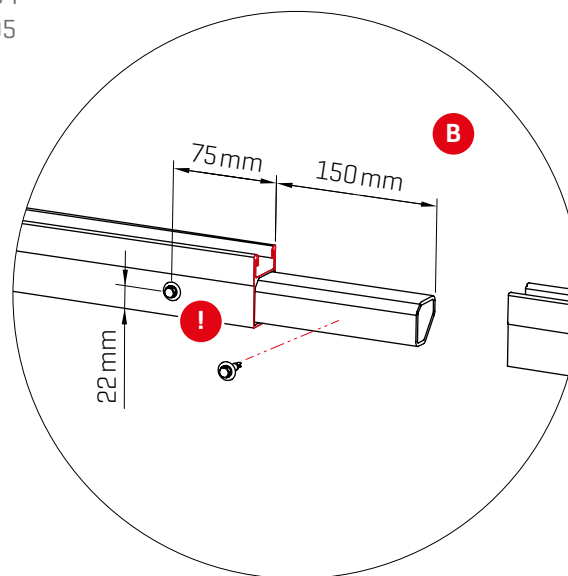
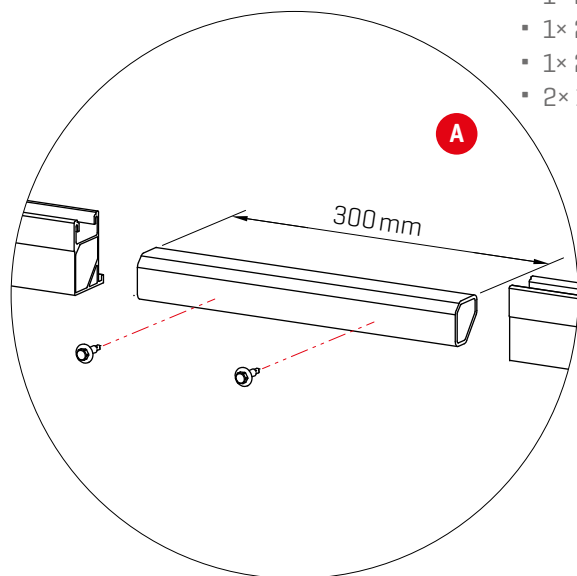


- 1× 2002410
- 1× 1002849

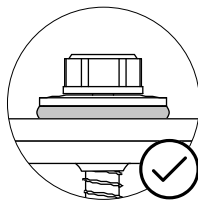
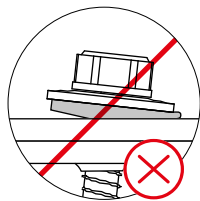
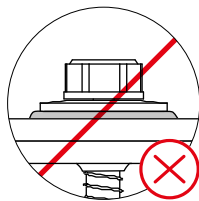
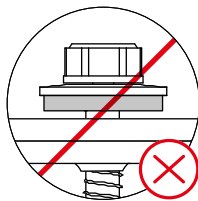
7

4×

- 1× 2002580 / 2002784
- 1× 2002579 / 2002795
- 1× 2001297
- 2× 1001051

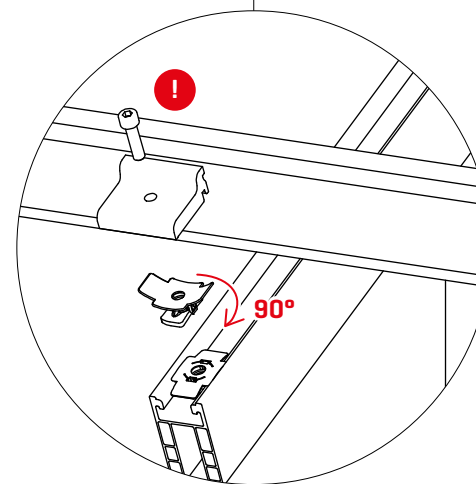
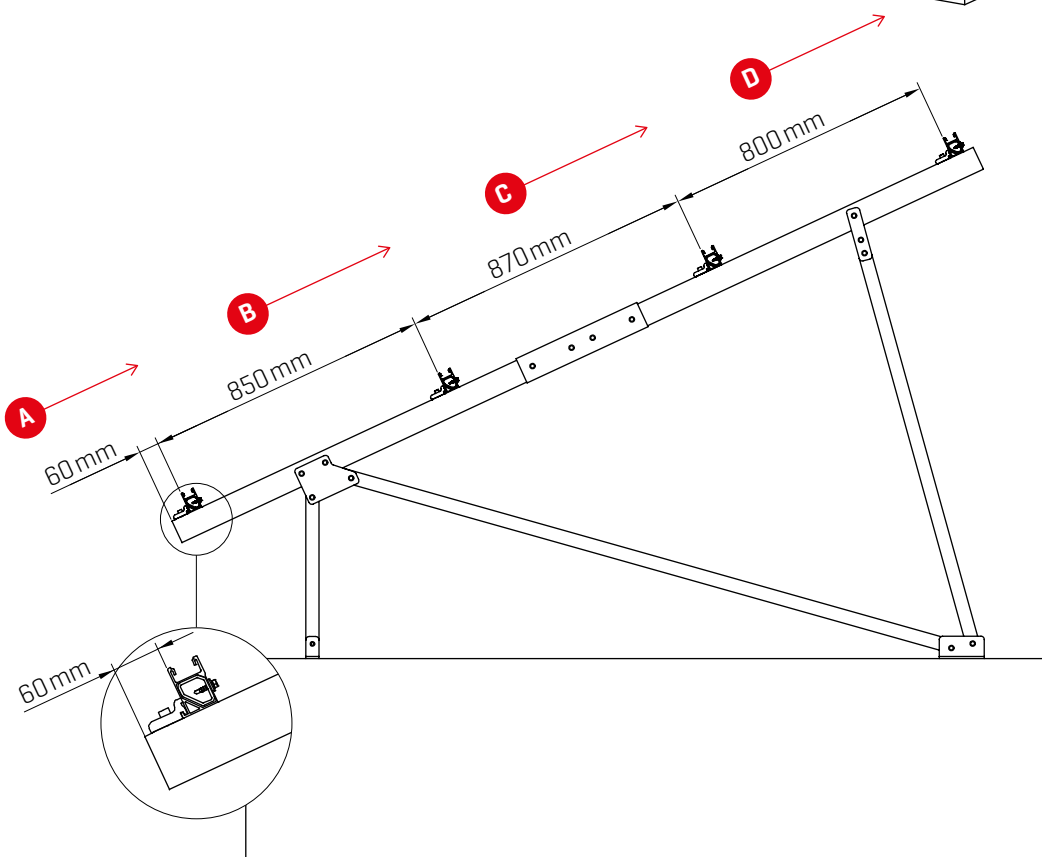
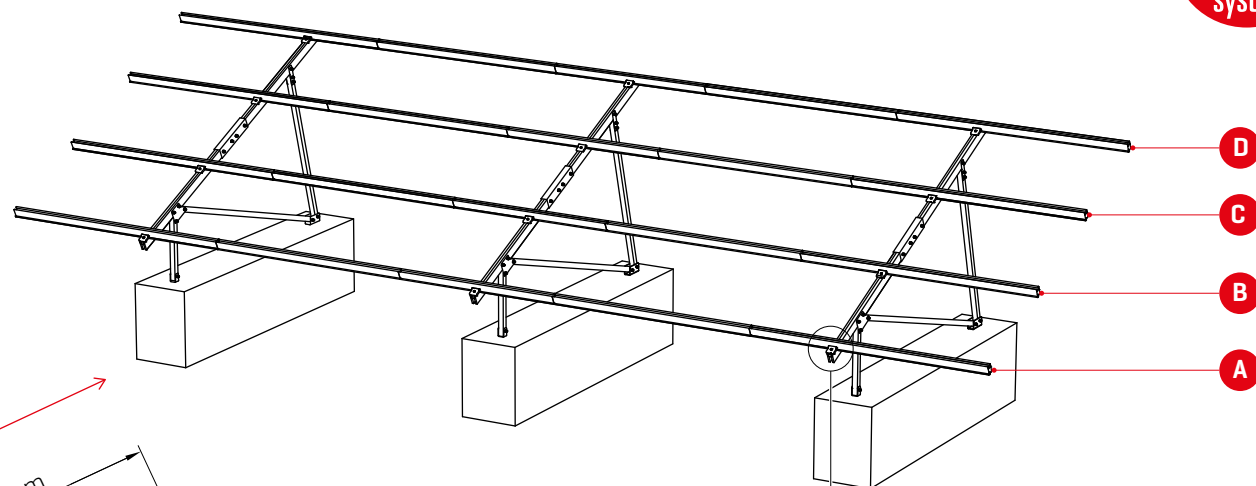


- 2× 2002580 / 2002784
- 2× 2002579 / 2002795
- 1× 2002578 / 2002796
- 4× 2001297
- 8× 1001051



8

! Torque = 14 Nm!



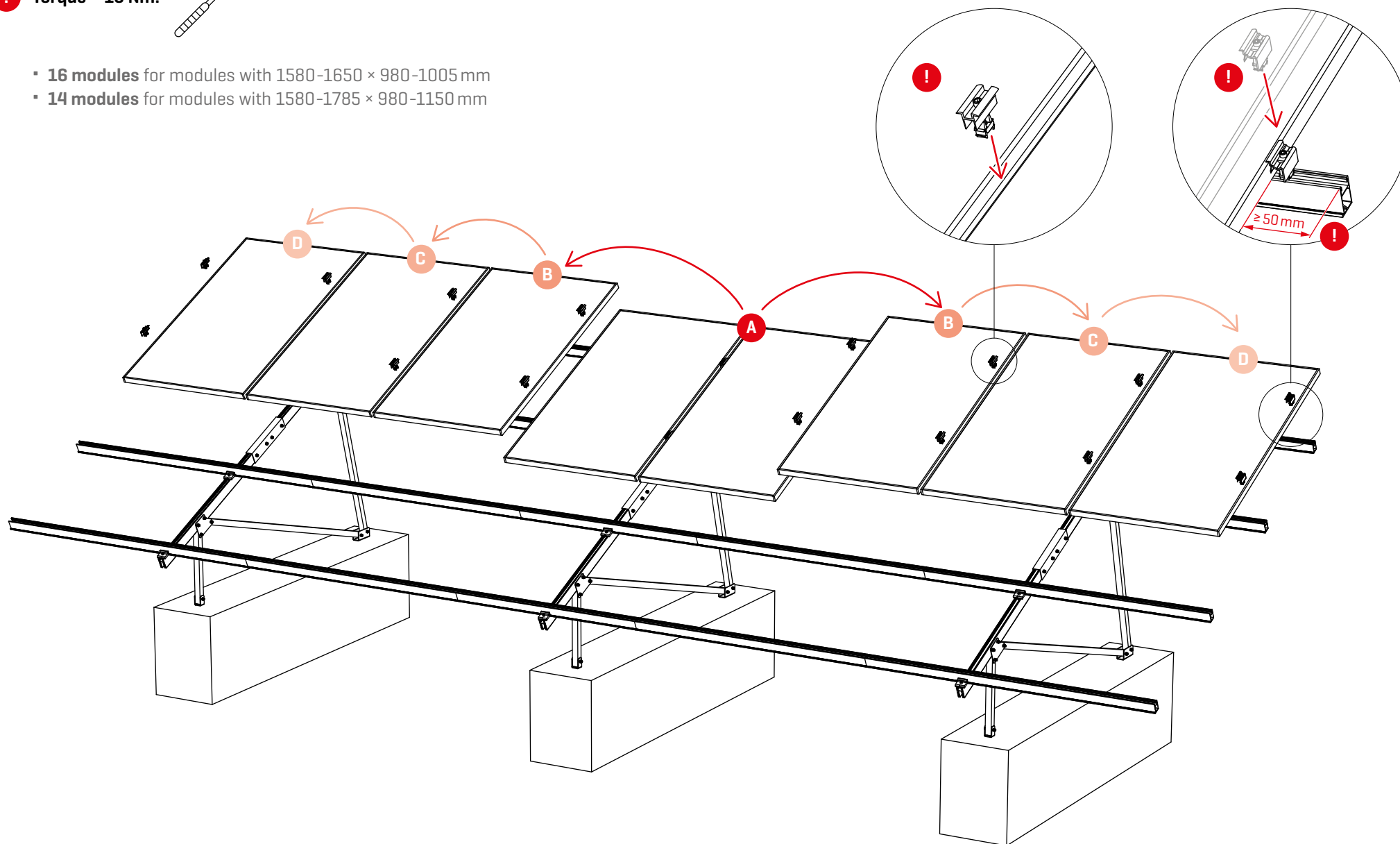
1× 2001626

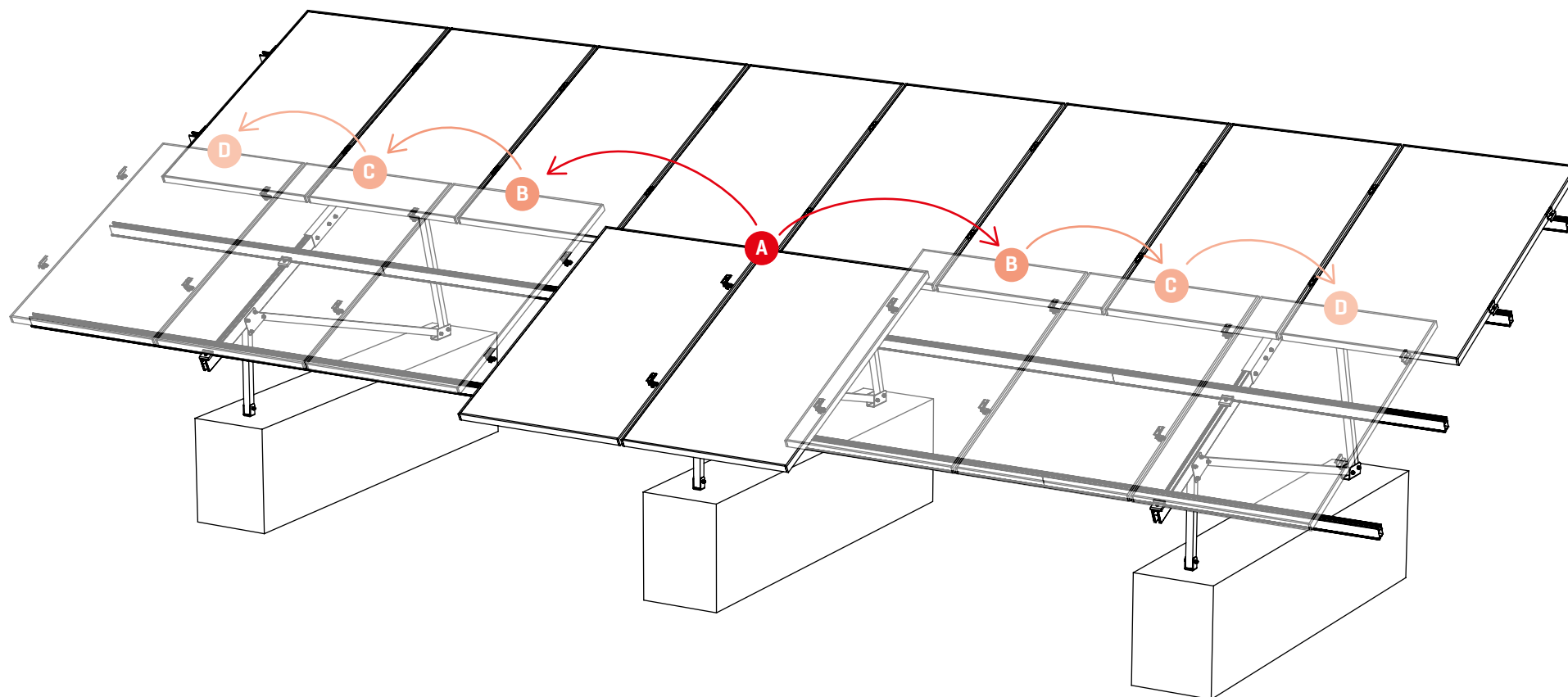
9

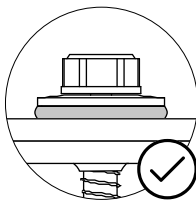
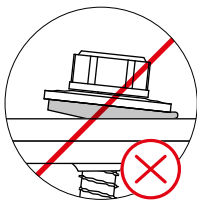
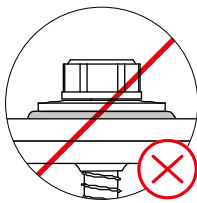
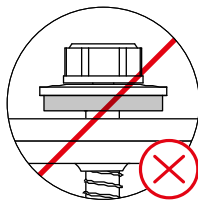
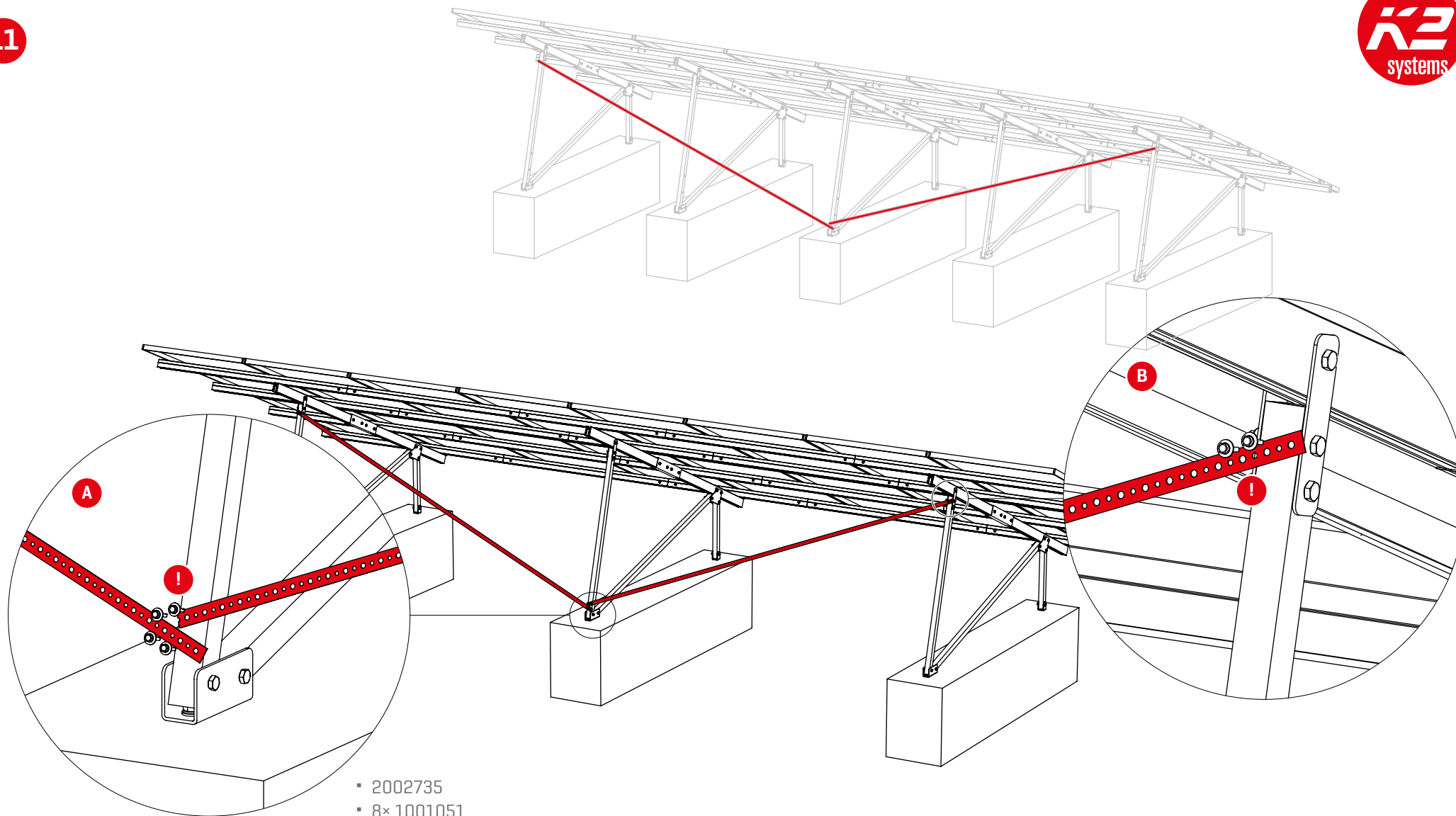
! Torque = 16 Nm!



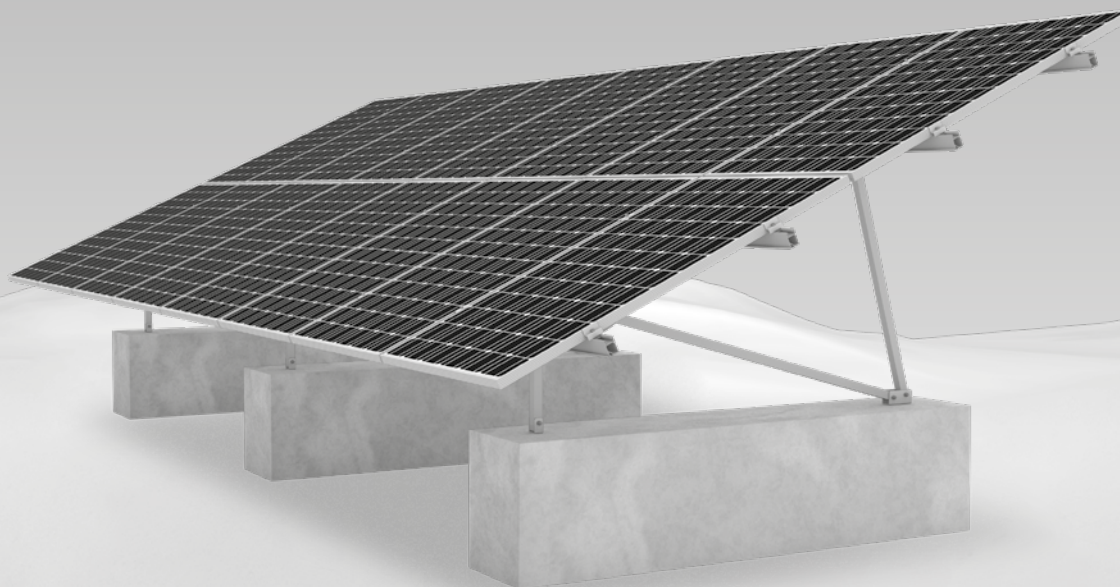
- **16 modules** for modules with 1580-1650 × 980-1005 mm
- **14 modules** for modules with 1580-1785 × 980-1150 mm







We support PV systems



Systems from K2 Systems are quick and easy to install. We hope these instructions have helped. Please contact us with any questions or suggestions for improvement.
Our contact data:

► www.k2-systems.com/en/contact

► **Service Hotline: +49 (0)7159 42059-0**

German law shall apply excluding the UN Convention on CISG. Place of venue is Stuttgart.

Our General Terms of Business apply. Please refer:
www.k2-systems.com